

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (Currently Amended) A method of producing a structural beam with a web and openings located in the web, which comprises the steps of:
 - taking at least one initial universal beam; [.]
 - making a first cut generally longitudinally along the web thereof, of the or each initial universal beam on a first path;
 - making a second cut generally longitudinally along the web of the or each initial universal beam on a second path differing from the first path of the first cut to form cut halves, wherein the first and the second cuts are spaced apart from each other thereby defining a width of material therebetween; [.]
 - separating the cut halves of the or each initial universal beam; [.]
 - removing material between the first and second cut; and
 - welding the halves together, characterised in that to produce a structural beam of a desired depth, wherein the desired depth is variable at a time of manufacture by making the first and second cuts to achieve the width of the material corresponding to the desired depth.
 - a width of material or ribbon is defined by the two cuts of an amount equal to the desired reduction in depth of the finished cellular beam.
2. (Currently Amended) A method according to claim 1, wherein the desired depth of the finished cellular structural beam is less than that of the or each initial universal beam from which it is produced.
3. (Currently Amended) A method according to claim 1, wherein the first and second cuts along the web can be such that any shape of openings can be obtained.

4. (Currently Amended) A method according to claim 1, wherein the first and second cuts along the web can be such that any position of openings can be obtained.

5. (Currently Amended) A method according to claim 1, wherein the cut halves of the or each initial universal beams are separated and moved longitudinally relative to one another before being welded together.

6. (Currently Amended) A method according to claim 1, wherein the two halves of the or each initial universal beam are not moved longitudinally relative to one another before welding.

7. (Currently Amended) A method according to claim 1, wherein two or more universal beams are cut and separated into halves and the halves from different cut universal beams are used to produce asymmetrical cellular the structural beam[[s]].

8. (Previously Presented) A structural beam prepared by the method of claim 1.

9. (Currently Amended) A structural beam according to claim 8, wherein the desired depth of the finished cellular structural beam is less than that of the or each initial universal beam from which it is produced.